

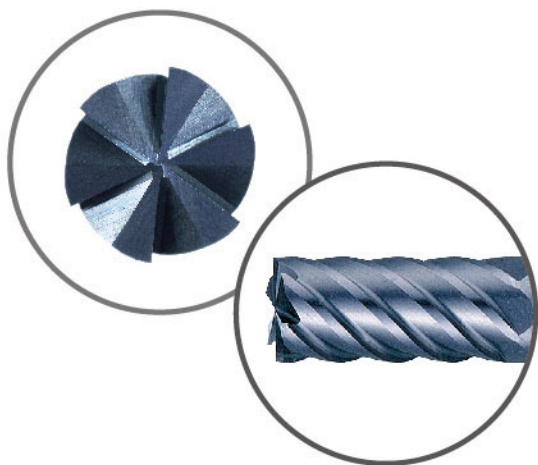


新焊接技術之機械刀具
New Brazing Technology for **Cutting Tools**

MS6P series

High Helix, For Hardened Material, 6 Flute

六刃高螺旋、高硬度鎢鋼立銑刀



■ (B) Composite Blank 複合式棒料 ■ (C) Solid Carbide 全鎢鋼 ■ (S) S Type of New Brazing 鎢鋼接鎢鋼
* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於燒結式刀桿。



D ≤ 3 -0.005 ~ -0.02
3 < D ≤ 12 -0.01 ~ -0.03

Model No. 型號	Diameter (D) 刀徑	Flute Length (ℓ) 刃長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
MS6PD0300S06	3	8	50	6	○	(B) (C) (S)
MS6PD0400S06	4	11	50	6	○	(B) (C) (S)
MS6PD0500S06	5	13	50	6	○	(B) (C) (S)
MS6PD0600S06	6	15	50	6	○	(B) (C) (S)
MS6PD0800S08	8	20	60	8	○	(B) (C) (S)
MS6PD1000S10	10	22	75	10	○	(B) (C) (S)
MS6PD1200S12	12	26	75	12	○	(B) (C) (S)
MS6PD1600S16	16	45	100	16	※	(B) (C) (S)
MS6PD2000S20	20	45	100	20	※	(B) (C) (S)
MS6PD2500S25	25	45	100	25	※	(B) (C) (S)

○ Standard 標準品 ※ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
			~40HRC	~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC	~350HB						
		○		○	○				○						

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